

Digital HeatFX Hard Surface Transfer Application Guide



Wood
240°F
45 Seconds
Medium Pressure



Metal
240°F
30-45 Seconds
Medium Pressure



Glass/Mirrors
240°F
45 Seconds
Medium Pressure



Mugs/Ceramic
300°F
120 Seconds
Medium Pressure



Slate
240°F
30-45 Seconds
Medium Pressure



Tile
300°F
60 Seconds
Medium Pressure

1. Perform your marry step according to EZ Peel paper instructions.
2. Arrange substrate on heat press. Pre-press the substrate for 5-10 seconds to pre-heat the substrate and ensure the pressure is correct.
3. Lay heat transfer onto the substrate, cover with parchment/finishing sheet, and press based upon the above parameters. You can use a *flexible finishing sheet* instead of parchment to achieve a more textured look. *Use heat tape to hold the transfer in place.*
4. Carefully remove substrate from heat press and allow to completely cool before removing the A paper from the substrate.
5. To ensure matte finish, repress with parchment/finishing sheet or a flexible finishing sheet for 20-30 seconds.

**Pressing parameters are based upon internal testing using the Hotronix Fusion heat press. Your environment may require different times or temperatures. Any questions can be relayed to ColDesi support at support.coldesi.com/open-a-ticket.*

Updated 8/2019